

Work Order ID 68311

Monday, April 11, 2011 1:30:20 PM



Page 1

Item ID: D3186-2M

Accept



Setup Start



Revision ID:

Item Name: SPACEPOD DOOR RH

Stop



Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:	Process Plan: <u>C2</u>	Date: <u>11/04/11</u>	Tooling:	Date:	Run	Start
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____	Stop	_____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3186	Rev E

100



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 13846

0.00

Description:D3186-2MDoor

Supplier: Delastek

Conformity Certificate and Process sheet required

Ship 3 Items from Previous steps

C2 11/04/11 ①

110



Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

Ensure a copy of certification of conformity and process sheet from Delastek is attached.

11/04/18 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 68311

Monday, April 11, 2011 1:30:20 PM



Page 2

Item ID: D3186-2M

Accept



Setup

Start



Revision ID:

Item Name: SPACEPOD DOOR RH

Stop



Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC6- Inspect dimensions to drawing

0.00

w 11 08 25 ①

QC

Quality Control

Memo

0.00

130

Identify as per dwg & Stock Location: *Conf ositer* 0.00

BT 11.08-25

Packaging

Packaging

Memo

0.00

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

11/8/25 off

CZ 11/08/25

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

Monday, April 11, 2011 1:30:17 PM

Work Order ID: 68311



Parent Item: D3186-2M



Parent Item Name: SPACEPOD DOOR RH

Start Date: 4/11/2011

Required Date: 5/6/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-12-04 ec
IPP rev D rv D dwg 07.03.07 ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3186-2P  Spacepod Door		Purchased	No		68311	110	Each	0.0000	1	1		4/11/11	O

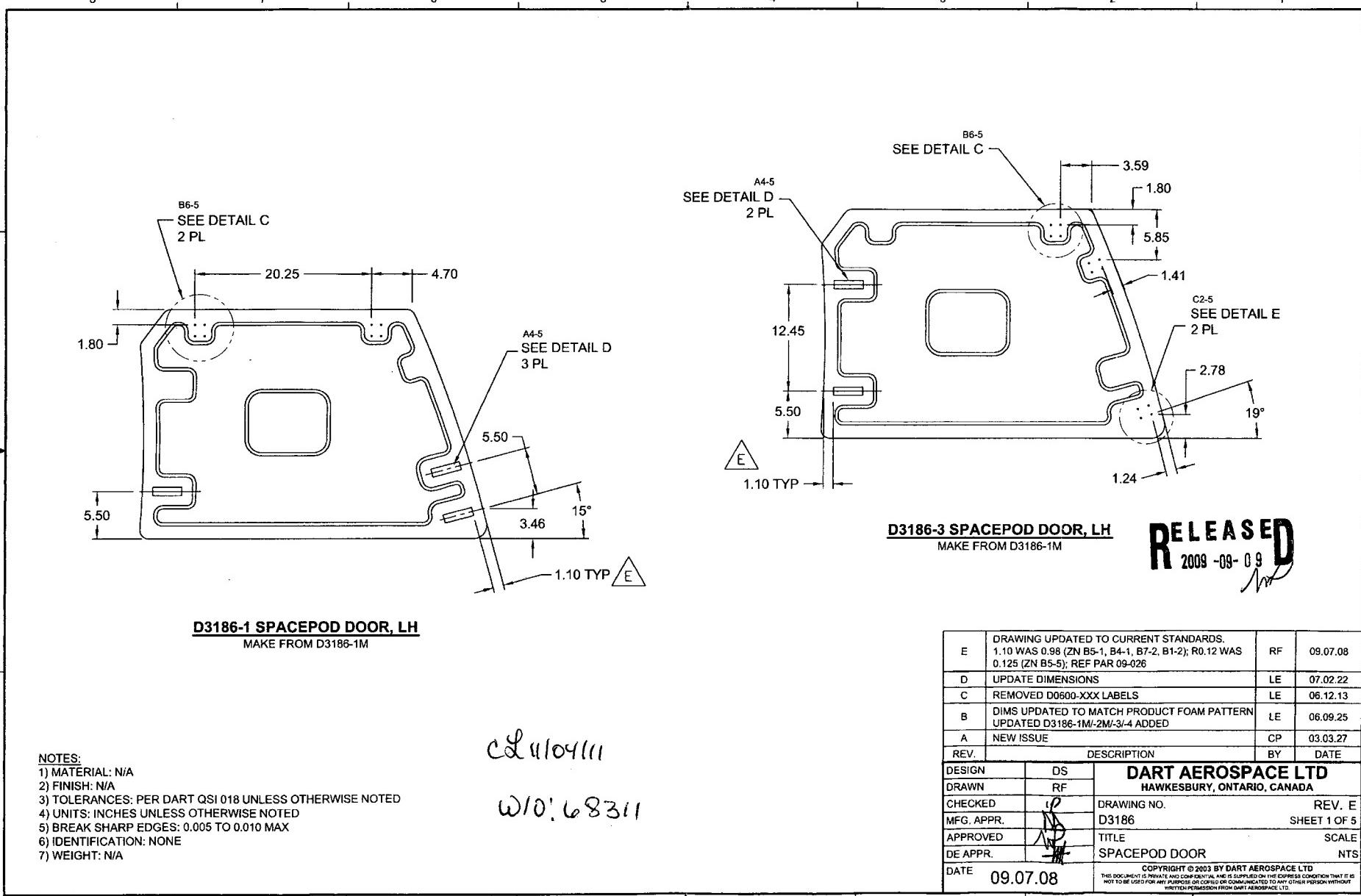
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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*NOTE: Date & initial all entries



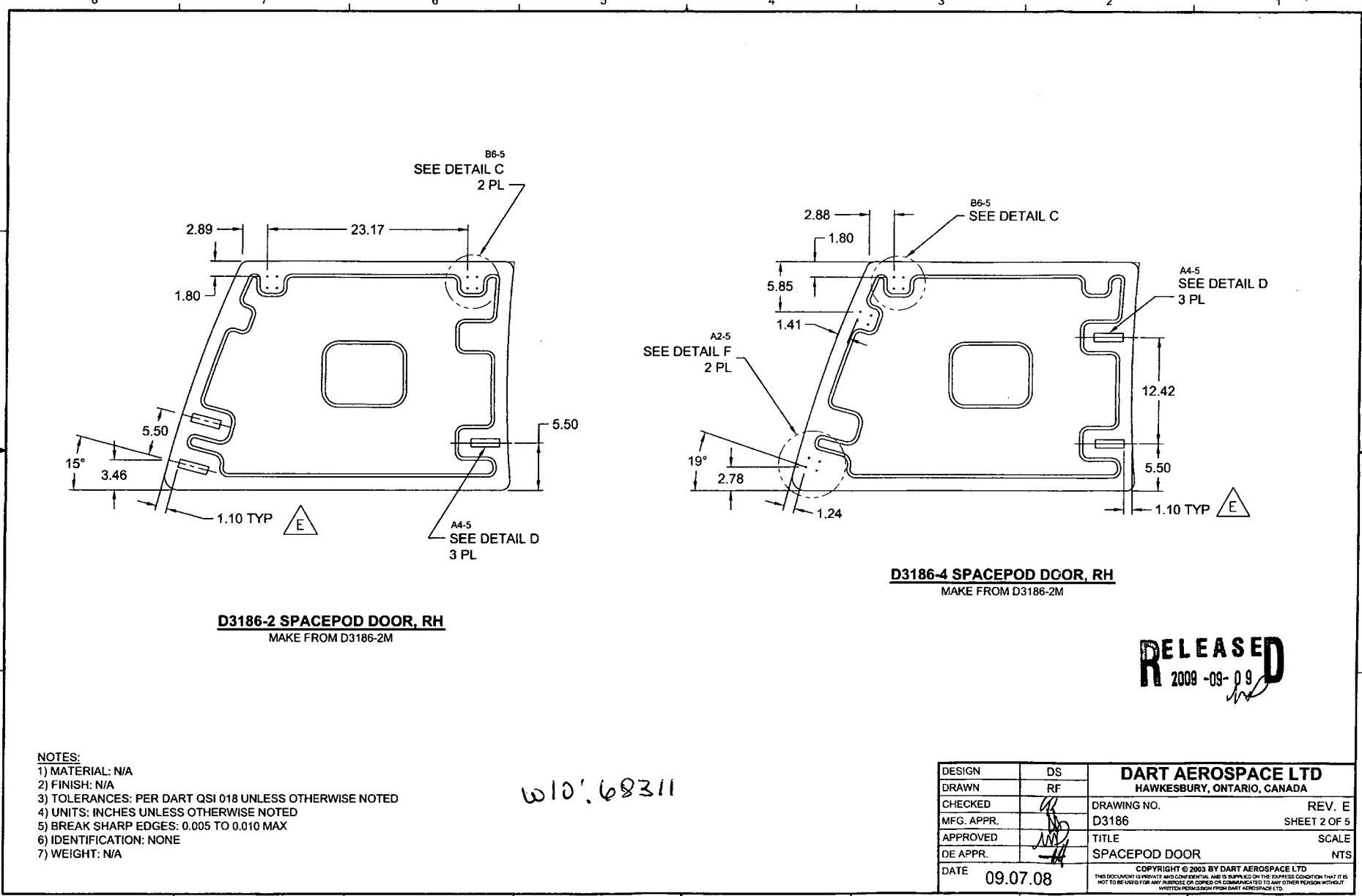
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES:
4) UNITS: INCHES
5) BREAK SHARP
6) IDENTIFICATION
7) WEIGHT: N/A

1010' 68311

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>LL</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>DD</i>	D3186	SHEET 2 OF 5
APPROVED	<i>JW</i>	TITLE	SCALE
DE APPR.	<i>JW</i>	SPACEPOD DOOR	NTS
DATE	09.07.08	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	

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NOTE: Date & initial all entries

D

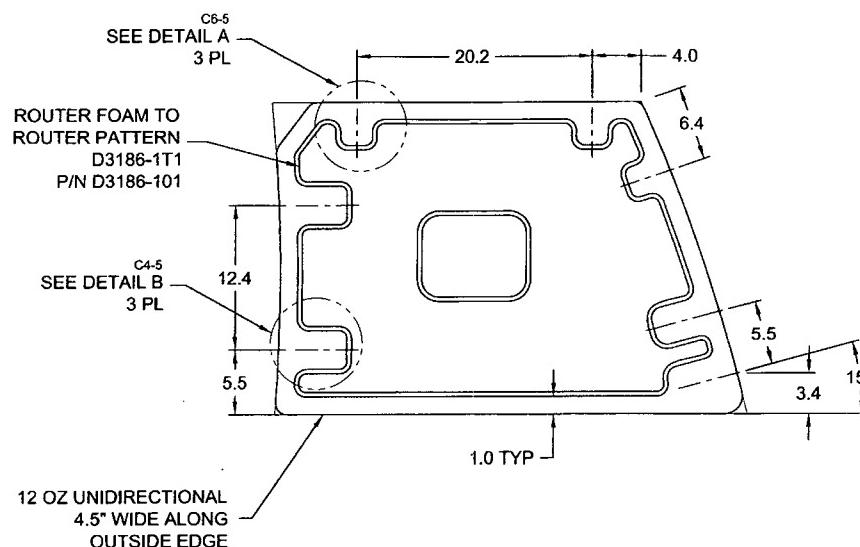
1

6

1

B

1



MAIN LAYU

**9 OZ SATIN (9 SQ FEET)
9 OZ SATIN (9 SQ FEET)
FOAM
9 OZ SATIN (9 SQ FEET)
12 OZ UNIDIRECTIONAL
9 OZ SATIN (9 SQ FEET)
RESIN (35-45% BY WEIGHT)
PEEL PLY**

D3186-1M SPACEPOD DOOR AS MOLDED

NOTES:

- 1) MATERIAL:
RESIN = EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40
FOAM = 3/8", A500 CORE-CELL OR DIVINYCELL OR AIREX OR KLEGECCELL
FIBRE = 9.7 OZ 7781 WEAVE "S" GLASS ("9 OZ SATIN")
12 OZ UNIDIRECTIONAL FIBERGLASS ("12 OZ UNIDIRECTIONAL")
LAMINATE PER DART QSI 006 4.0
LAMINATION SCHEDULE PER THIS DRAWING

2) FINISH: FINISH INSIDE/OUTSIDE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 7.0 lbs

8) USE MOLD DT8005 FOR DOOR LAYUP

W10168311

RELEASED
2009-09-08

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	<i>[initials]</i>	DRAWING NO.	REV. E	
MFG. APPR.	<i>[initials]</i>	D3186	SHEET 3 OF 5	
APPROVED	<i>[initials]</i>	TITLE	SCALE	
DE APPR.	<i>[initials]</i>	SPACEPOD DOOR	NTS	
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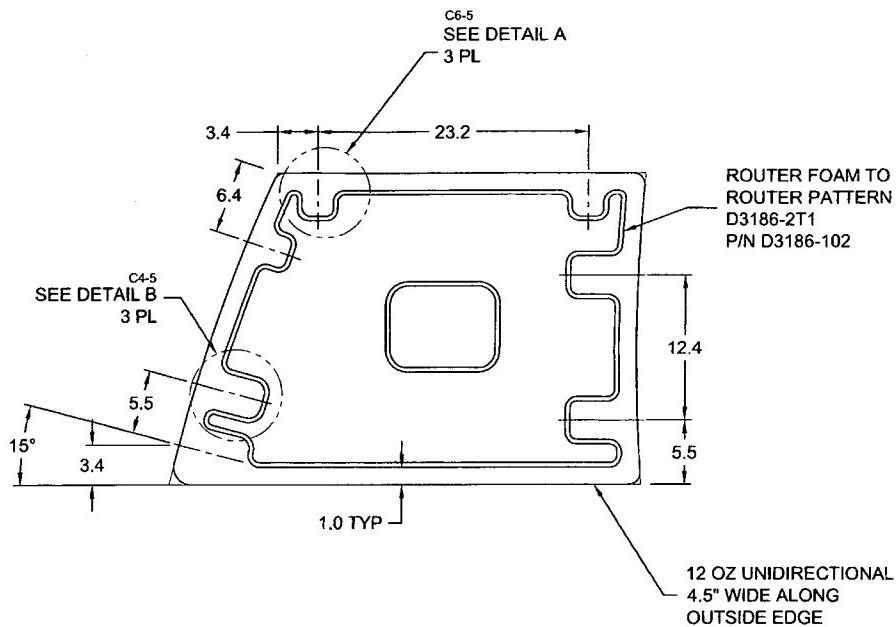
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NOTE: Date & initial all entries

AIN LAYUP
OZ SATIN (9 SQ FEET)
OZ SATIN (9 SQ FEET)
DAM
OZ SATIN (9 SQ FEET)
2 OZ UNIDIRECTIONAL
OZ SATIN (9 SQ FEET)
ESIN (35-45% BY WEIGHT)
EEL PLY



NOTES:

- 1) MATERIAL:
RESIN = EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40
FOAM = 3/8", A500 CORE-CELL OR DIVINCELL OR AIREX OR KLEGECCELL
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LAMINATION SCHEDULE PER THIS DRAWING

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3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 7.0 lbs

8) USE MOLD DT8006 FOR DOOR LAYUP

D3186-2M SPACEPOD DOOR AS MOLDED

WID: 68311

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[initials]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[initials]</i>	D3186	SHEET 4 OF 5
APPROVED	<i>[initials]</i>	TITLE	SCALE
DE APPR.	<i>[initials]</i>	SPACEPOD DOOR	NTS
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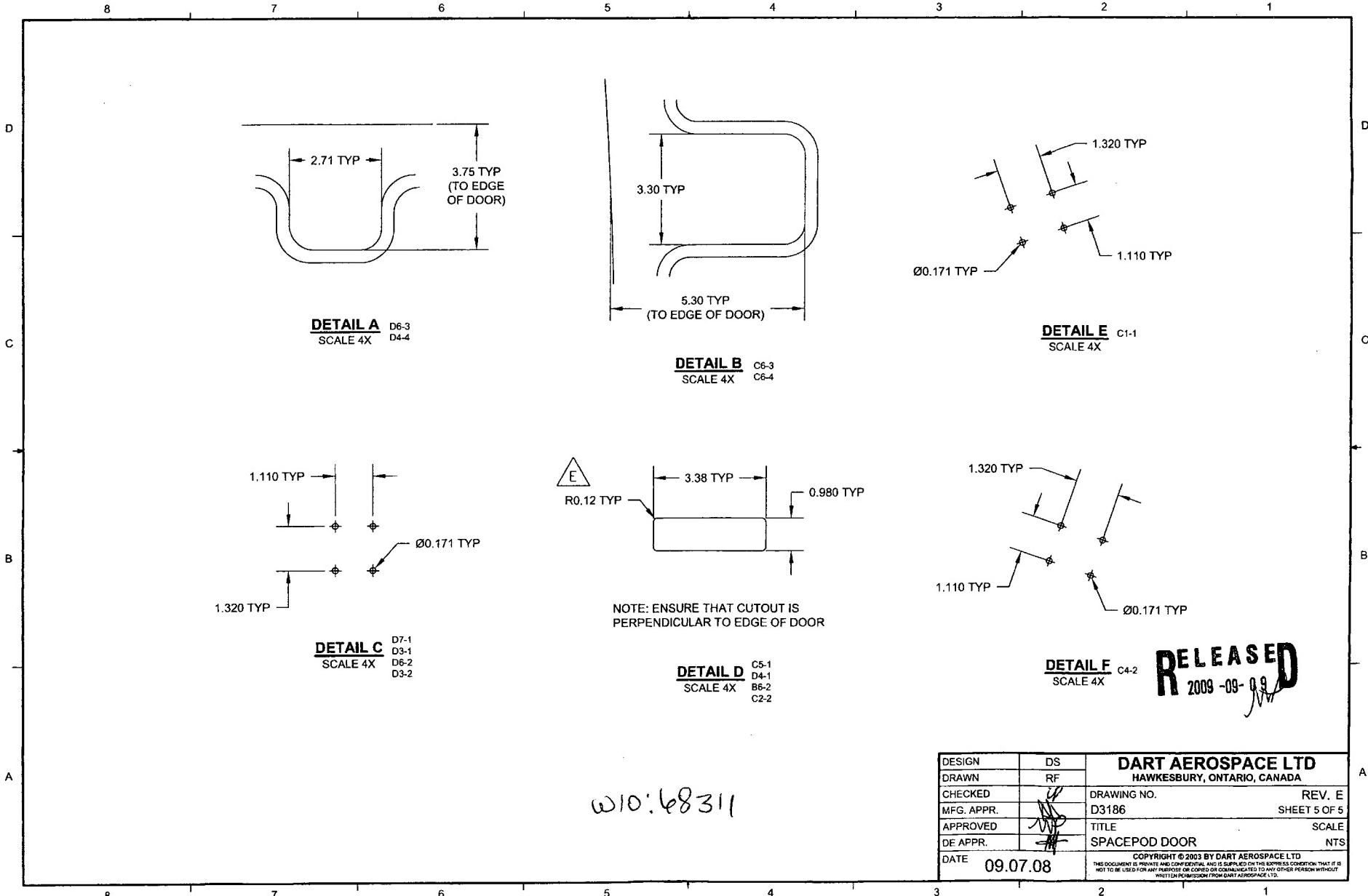
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NOTE: Date & initial all entries



W10:48311

DESIGN	DS	DART AEROSPACE LTD		
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>[initials]</i>	DRAWING NO.	REV. E	
MFG. APPR.		DS186	SHEET 5 OF 5	
APPROVED	<i>[initials]</i>	TITLE	SCALE	
DE APPR.	<i>[initials]</i>	SPACEPOD DOOR	NTS	
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Delastek inc.
2699 5e avenue
Local 14, Porte -A-
Grand-Mère, Québec G9T 5K7
Can ** Fax (819) 533-3494 **

PACKING SLIP

CERTIFICATE OF COMPLIANCE

Invoice #	39366
Customer #	DART US

Telephone: (819) 533-5788

Warehouse: MAIN

Bill to:

DART AEROSPACE LTD
1270, Aberdeen Street
Hawsbury, Ontario K6A 1K7
Canada

Ship to:

DART AEROSPACE LTD
1270, Aberdeen Street
Hawsbury, Ontario K6A 1K7
Canada

Telephone: 613-632-5200

Contact: Linda Lacelle

Ship via	F.O.B.		Terms	Salesperson	
EPIC EXPRESS COLLECT	Origin		Net 30 days USA	Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by	Your PO #	GST/PST #
14/07/2011	11/04/2011	17297	Chantal Lavoie	PO13846	
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description	
1	0	1	DKC134-0060	Line #3 N° D31862P Spacepod Door RH B68311 Dwg. Rév.: E	U de M : Each
				No. série B68311	No. lot 32795

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

Cust.

Adm.

Quality

Ship.

Accepted by:

Quality department

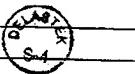


AQ-357

Date: Mardi, 2011-04-19 07:38:53
 Utilisateur: Pascal Carignan

Feuille de Procédé

Client :	DART US DART AEROSPACE LTD	Nom Dessin :	SPACEPOD DOOR RH
Numéro Job :	32795	Numéro Article :	DKC134-0060
Numéro Soumission :	3769	Numéro Dessin :	D3186
Numéro B.A. :		Projet Numéro :	DK-359
Cette fois :	2011-04-19	No. B.V. :	Révision dessin : E
Prsht Rev. :	NC	Matériel :	7781 & 411-350
Prem. fois :	--	Type :	Date Dûe :
Job précédente :	32794		2011-04-26
Écrit par :			Qté: 1 UdM: UNITE
Vérifié & Approuvé par :			
Commentaires :	N° de pièce Client: D31862M		



B 683 II

Process Sheet Rév.: 01 changer le sikkens AAC1390 pour le P15-3
 (AAC1492), enlever le AAC1617, changer le freekote 44-NC pour le
 Wolo

Produit additionnel

Numéro Job:



# Séq.:	Machine ou Opération:	Description:
1.0	AAC1616	N° 83634, Frekote Loctite Wolo
	Commentair Qty.: 0.050 UNITE(s)/Unit Total : 0.050 UNITE(s) N° 83634, Frekote Loctite Wolo	# de Lot: _____
2.0	PRÉPARATION	Préparation du moule



Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs

Faire la préparation du moule N° DT 8006 selon IG 0009.

Date: _____ Sceau: _____

3.0	AC0883	Tissu à délaminer Release ply B
	Commentair Qty.: 3.28 VERGE(s)/Unit Total : 3.28 VERGE(s)	
4.0	AC0884	Wrightlon 5200 Bleu P3
	Commentair Qty.: 3.59 VERGE(s)/Unit Total : 3.59 VERGE(s)	
5.0	AC0885	Feutre de drainage N° Airweave N 10
	Commentair Qty.: 3.00 VERGE(s)/Unit Total : 3.00 VERGE(s)	
6.0	AC0943	Stretchlon 200 poche à vide Vert
	Commentair Qty.: 3.00 VERGE(s)/Unit Total : 3.00 VERGE(s)	
7.0	AMB0214	9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish
	Commentair Qty.: 4.5 VERGE(s)/Unit Total : 4.5 VERGE(s) 9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish	N° de Lot: 1-30234-1

Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD
Numéro Job: 32795

Nom Dessin: SPACEPOD DOOR RH
Numéro Article: DKC134-0060

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
8.0	AC0886	Ruban à gommer jaune #: T/AT-200Y
Commentair Qty.:	2.2500 ROULEAU(s)/Unit	Total : 2.2500 ROULEAU(s)
9.0	AMB0349	Fiberglass 12 oz Unidirectional
Commentair Qty.:	1.00 VERGE(s)/Unit	Total : 1.00 VERGE(s) Fiberglass 12 oz Unidirectional N° de Lot: 1-2549-1 *
10.0	PREP-GENERAL	Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs

Tailler le matériel selon les différents patrons de découpe.

Appliquer le ruban jaune tout le tour du stretchlon 200 en laissant le papier sur le coté non en contact avec le sac à vide.

Afin d'accélérer le processus de taillage, tailler les plis de 9.7 oz. tous en même temps en les superposants les uns sur les autres.

Date: 03/mai/11 Sceau:



11.0	AMB0286	Catalyst N° DDM-9
Commentair Qty.:	0.0080 GALLON(s)/Unit	Total : 0.0080 GALLON(s)
Catalyst N° DDM-9	N° de Lot: 1-27829-1	

12.0	AMB0212	Résine (411B7530) 411-350 promo. 75min.
Commentair Qty.:	0.500 LITRE(s)/Unit	Total : 0.500 LITRE(s)

Résine (411B7530) 411-350 promo. 75min. N° de Lot: 1-3105-1

13.0	PREP-GENERAL	Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs

Faire la préparation de la résine selon les quantités requises, mix ratio 1.5% catalyst par quantité de résine.

Date: 17/06/11 Sceau:



14.0	LAMINAGE	Faire le laminage



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

À l'aide d'un rouleau de 2" dia. appliquer une couche de résine sur le moule et ensuite imbiber un pli de tissu 9.7 oz.

Date: 17/06/11 Sceau:



Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Numéro Job: 32795

Nom Dessin: SPACEPOD DOOR RH

Numéro Article: DKC134-0060

Numéro Job:



Séq.:

Machine ou Opération:

Description :

15.0

BAGGING

Faire le bagging sur la pièce.



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire la poche à vide selon IG 0012.

Laisser sécher pendant 4 heures minimum.

Heure début Curing: 1:40Heure Fin Curing: 4:00 22/06/11Date: 17/06/11 sceau:

16.0 AMB0286

Catalyst N° DDM-9

Commentair Qty.: 0.0120 GALLON(s)/Unit Total : 0.0120 GALLON(s)

Catalyst N° DDM-9 N° de Lot: 1-27829-1

17.0 AMB0212

Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 0.300 LITRE(s)/Unit Total : 0.300 LITRE(s)

Résine (411B7530) 411-350 promo. 75min N° de Lot: 1-30549-1

18.0 PREP-GENERAL

Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs

Faire la préparation de la résine selon les quantités requises, mix ratio 1.5% catalyst par quantité de résine et imbiber toutes les surfaces du Foam Core selon IG0105.

Date: 2-5-11 Sceau:

19.0 DKC134-0057

Foam Core N° D3186-102 (Porte D3186-2)

Commentair Qty.: 1 UNITE(s)/Unit Total : 1 UNITE(s)

Foam Core N° D3186-102 (Porte D3186-2) N° de Job: 32817

20.0 AAC1611

Polybond B46F

Commentair Qty.: 0.090 KIT(s)/Unit Total : 0.090 KIT(s)

Polybond B46F N° de Lot: 1-27795-1

21.0 ASSEMBLAGE

Assemblage mécanique



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Retirez le bagging.

Pour aider au positionnement de 12 oz., positionner le gabarit de trimage dans le moule et tracer son contour sur le 9 oz. Retirez le gabarit de trimage.

Positionner le foam core à l'aide du gabarit prévu à cet effet et tracer le contour sur le 9 oz. (Vous devriez maintenant avoir 2 contours de tracé sur le 9 oz.)

Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD
Numéro Job: 32795

Nom Dessin: SPACEPOD DOOR RH
Numéro Article: DKC134-0060

Numéro Job:



Séq.:

Machine ou Opération:

Description :

Appliquer une couche de Polybond B64F à l'endos du Foam Core N° DKC134-0057 et positionner le foam Core sur le moule selon le dessin, et selon les lignes de positionnement prévues à cet effet.

Date: 23/06/11 Sceau:



AH

22.0

BAGGING

Faire le bagging sur la pièce



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire la poche à vide selon IG 0012.

Retirer le bagging avant la fin de la polymérisation (entre 1h et 1h30) afin d'enlever le surplus de Polybond.

Heure début Curing: 12:45

Heure Fin Curing: 2:15

Date: 23/06/11 sceau:



AH

23.0

AMB0286

Catalyst N° DDM-9

Commentair Qty.: 0.0400 GALLON(s)/Unit Total : 0.0400 GALLON(s)
Catalyst N° DDM-9 N° de Lot: 1-27829-1

24.0

AMB0212

Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 1.000 LITRE(s)/Unit Total : 1.000 LITRE(s)
Résine (411B7530) 411-350 promo. 75min N° de Lot: 1-31288-1

25.0

PREP-GENERAL

Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs

Faire la préparation de la résine selon les quantités requises, mix ratio 1.5% catalyst par quantité de résine.

Date: 28/06/11 Sceau:



26.0

LAMINAGE

Faire le laminage



Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs

Faire le laminage d'un pli de 9.7 oz.

Faire le laminage d'un pli de 12 oz. tout le tour de la porte.

Faire le laminage d'un pli de 9.7 oz.

Date: 28/06/11 Sceau:



Feuille de Procédé

Client: DART US DART AEROSPACE LTD
Numéro Job: 32795Nom Dessin: SPACEPOD DOOR RH
Numéro Article: DKC134-0060

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
27.0	BAGGING	Faire le bagging sur la pièce
Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs		
Faire la poche à vide selon IG 0012.		
Laissez Sécher 4 heures minimum		
Heure début Curing: <u>10:30</u> Heure Fin Curing: <u>1:40 le 29/06/11</u>		
Date: <u>28/06/11</u> Sceau:		
28.0	DÉMOULAGE	Démoulage de la pièce
Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs		
Démouler la pièce en faisant bien attention aux coins & Edges.		
Sabler la surfaces de la pièce qui était en contact avec le moule afin d'éliminer le fini lisse de celui-ci.		
Date: <u>30/06/11</u> Sceau:		
29.0	TRIMAGE	Trimage
Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs		
Trimer le contour de la pièce à l'aide du gabarit de trimage prévu à cet effet.		
Date: <u>30/06/11</u> Sceau:		
30.0	AAC1021	Dupont Primer N° 7704S
Commentair Qty.: 0.1400 UNITE(s)/Unit Total : 0.1400 UNITE(s)		
Dupont Primer N° 7704S N° de Lot: <u>1-2896-2</u>		
31.0	AAC1101	N° 7775S, Dupont Activator - Reducer Chromabase
Commentair Qty.: 0.0283 UNITE(s)/Unit Total : 0.0283 UNITE(s)		
N° 7775S, Dupont Activator - Reducer Chromabase N° de Lot: <u>1-29932-3</u>		
32.0	PRIMER	Application primer
Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs		
Appliquer une couche de primer selon IG 0008.		
Date: <u>3 juillet 11</u> Sceau:		
# de fiche de mélange: <u>1/1 2^e côté- 1/1 2^e côté-</u>		

Utilisateur: Pascal Carignan

Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: SPACEPOD DOOR RH

Numéro Job: 32795

Numéro Article: DKC134-0060

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
33.0	AAC1492	N° P-15-3, Adtech Micro Ultra Filler Commentair Qty.: 0.010 GALLON(s)/Unit Total : 0.010 GALLON(s) N° P-15-3, Adtech Micro Ultra Filler # Lot: 1-3178-3
34.0	FINITION	Finition Générale Commentair Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

Faire les réparations de finition si nécessaire à l'aide du "Filler" P15-3.

Faire un léger sablage (Grit 220) de toutes les surfaces.

Date: 5/07/11 Sceau:

35.0	AAC1021	Dupont Primer N° 7704S
Commentair Qty.:	0.1400 UNITE(s)/Unit	Total : 0.1400 UNITE(s) Dupont Primer N° 7704S # de Lot: 1-30270-1
36.0	AAC1101	N° 7775S, Dupont Activator - Reducer Chromabase
Commentair Qty.:	0.0300 UNITE(s)/Unit	Total : 0.0300 UNITE(s) N° 7775S, Dupont Activator - Reducer Chromabase # de Lot: 1-29932-3
37.0	PRIMER	Application primer

Commentair Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

Appliquer une couche de primer selon IG 0008.

Date: 6 juillet 11 Sceau: # de Fiche de mélange: N/A Inspection finale

38.0	INSPECTION FINALE	
Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs	Faire l'inspection finale par la qualité selon le dessin. Date: 07 JUIL. 11 Sceau: 45	

Commentair Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

Emballer et entreposer selon IG 0057.

Date: 07 juillet 11 Sceau: